



Czech

CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Registration number 1017 – CPR – 07.151.138

In compliance with Regulation (EU) No 305/2011 of the European Parliament and Council of 9 March 2011 laying down harmonised conditions for the marketing of construction products and repealing Council Directive 89/106/EEC, this certificate is issued for the construction product:

Steel structures of execution class to EXC 3 according to EN 1090-2



produced by:

EST Stage Technology, a.s.
Komenského 427, CZ – 664 53 Újezd u Brna
Company Registration No.: 29230128

and produced in the manufacturing plant:

EST Stage Technology, a.s.
Komenského 427, CZ – 664 53 Újezd u Brna

This certificate attests that all provisions concerning the assessment and verification of constancy of performance in the context of the system 2+ in the sense of Annex V. 1.3 of CPR and described in Annex ZA of the standard were asserted

EN 1090-1:2009+A1:2011

and certifies that

**the factory production control system fulfils all
the designated requirements**

This certificate was first issued on 24.07.2014 and remains valid, as long as the test methods and/or factory production control requirements included in the harmonized standard, used to assess the performance of the declared characteristics, do not change, and the product, and/or the manufacturing conditions and technological procedures in the plant are not modified significantly.

Start of validity: 24.07.2014

Note: The scope of validity is listed in an annex which is an inseparable part of this certificate.

Prague, 24.07.2014



on behalf of Notified Body 1017
Jana Bačinová
Head of Certification Department

Scope of Activities:

1. **Scope of the factory production control:** design, production, surface treatment, assembly
2. **Kind of products:** steel structures of classes of EXC1, EXC2, EXC3
3. **Procedure of conformity assessment and CE marking:** 3b according to tab. A1, EN 1090-1
4. **Product standards:** ČSN EN 1090-2, customer's specification
5. **Eligibility for welding:**
 - **Implemented quality management system according to ČSN EN ISO 3834-2**
 - **Group of basic materials** (according to CR ISO 15608):
1.1, 1.2 according to tab. 14 and tab. 15 EN 1090-2
 - **Welding and related procedures:**
135 – MAG
 - **Authorized personnel of the welding supervision**

Name	Qualification degree
Ing. Jakub Navrátil	IWE
Jakub Drozd	IWT

Confirmation: All the procedures and qualifications for performing the welding works meet the requirements of the EN 1090-2 standard for the above materials and welding methods.

Validity conditions:

- The certificate shall only promote its holder, the product and production places mentioned therein.
- The transmission of this certificate to third parties is inadmissible as well as its use by third parties.
- Changes of the technology of production, devices, welding proceedings and responsible persons against to the certified model have to be announced to the TÜV SÜD Czech immediately. This fact may cause the certificate continuation dependent on an additional conformity evaluation.
- The supervision over the proper function of the quality management system at the manufacturer TÜV SÜD Czech carries out pursue of the concluded contract on the control activity during the stated time according to the requirements of the standard.
- The validity of this certificate is conditioned by functioning system of quality management in welding according to ČSN EN ISO 3834-2 standard.
- The certificate shall only be reproduced complete including all the annexes.
- The certificate holder commits to keep records of all relevant complaints concerning the conformity of the products with the requirements of regulations and standards and make those records available to the certification body TÜV SÜD Czech.
- Not specified items (advertising, using of the certificates etc.) are governed by the General Terms and Conditions for Product Certification, as amended.

This language version of the certificate is a translation of a Czech official version No.1017 – CPR – 07.151.138 issued on 24.07.2014, which is deemed the only one applicable in the event of legal disputes and was printed on 24.07.2014.

